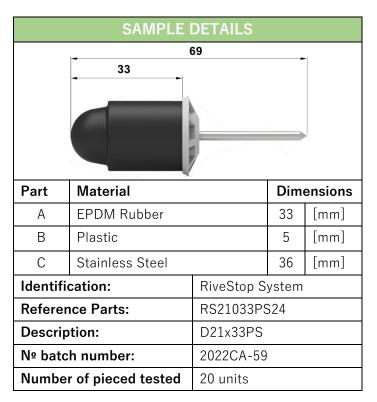
CERTIFICATE PRESURE TEST



RIVESTOP RS21033PS24 TESTS:

Pressure Peak of the Rivestop at

200 meters of water column[mwc] (20 bar)



TESTING INFORMATION			
Testing Laboratory:	RiveStop System S.L.		
Department:	Quality Department		
Test report Nº:	2022-0527		
Date of testing:	2022/05/27		
Review Date:	2022/06/03		
Method:	Internal development		
Test:	20 bar Pressure Peak		

TEST TOOL DESCRIPTION			
Washer side pre	20 [bar] essure	Rubber side pressure	
Hole diameter:	Thermoplastic Ø 22mm		

METHODOLOGY:

To carry out this test, a previous hydraulic assembly is carried out that allows the test sample to be insulated by means of a closed water circuit with a pressure indicator.

The samples are applied inside the support hole according to the assembly instructions and conditioned for at least 24 hours at 23°C and 50% RH.

The sample must exceed the indicated peak pressure in less than 5 seconds. Once the indicated pressure peak is exceeded, it must remain unchanged, withstanding pressure, for at least 10 seconds.

The test has been carried out with 20 samples, 10 with washer side pressure and 10 with rubber side pressure, not appreciating any defect or failure in any of the pieces tested.

This test does not contemplate variations in the quality or handling of the concrete or the PVC pipe.



[Figure 3] Complete testing installation

RESULT:

OK, NO LEAKS

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